



SWASTIK-WELD

JINIK MARKETING

Aluminium & Aluminium Alloys Welding Wires

I) ER 1100 CLASSIFICATION : AWS A/SFA 5.10:

Chemical Composition of ER 1100 Wire:

Si + Fe = 0.95 max

Cu= 0.50.020

Mn= 0.05 max

Zn= 0.10 max

Ti= 0.20 max

Be= 0.0003 max

Al= 99.0 min

TYPICAL APPLICATION OF ER 1100

WIRE (MIG & TIG):

- 1) Welding of 1XXX series and commercially pure aluminium
- 2) For Al 99.8, Al 99.7, Al 99.5, E-Al
- 3) Tanks, brackets, bus bodies



Packing: Tig: In cut length of 1000mm in 5kgs boxes (size: 1.6, 2.0, 2.40, 3.15mm)

Mig: Continuous wire in 12.5kgs / 15kgs Plastic Spool (size: 0.80, 1.2mm)

Works: Gala No. 19, Syndicate Indl. Complex, Near Golani Naka, Near Bank of Maharashtra, Wallive Road, Vasai (E), Dist. Thane - 401 208.

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